

Central Milled Lead

Company Information Pack

2022

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Contact the Team

T: 01543 495 250

E: enquiries@centralmilledlead.com



What do we do?

Central Milled Lead are experts in the production of high-quality Lead products for the construction industry, from British Standard Rolled Lead Sheet to bespoke fabrications to suit a wide range of roofing applications.



Rolled Lead

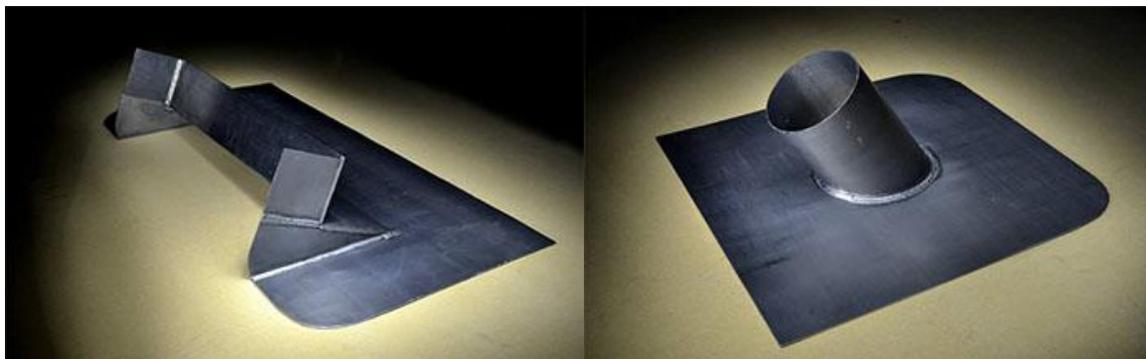
Rolled Lead is a soft non-ferrous metal which is malleable and easy to work with into a variety of shapes and applications.

Along with these unique characteristics Lead is also very durable and effective in its application, if fitted correctly, Lead can last up to and beyond 100 years making it a long term and cost-effective solution.

Our Rolled Sheet Lead is produced to BS EN 12588:2006 and is the professional's choice for many roofing applications such as flashings, box & valley gutters, dormers, roof coverings, and many other tasks which require a flexible, high quality lasting product.

Our Rolled Lead sheet is available in widths from 50mm – 1400mm, in thickness codes 3-8 (1.25–3.5mm) and in lengths 3m or 6m as standard. We are also happy to cut your Lead to length if needed and can produce Lead sheet up to 6mm thick for bespoke projects.





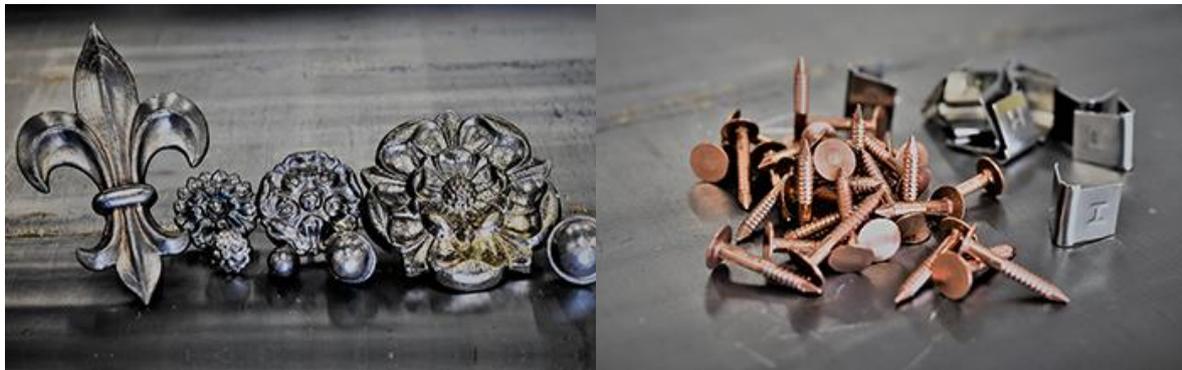
Fabrications

Central Milled Lead’s own expert fabricators will manufacture anything from a simple rainwater outlet to a bespoke rainwater hopper head for a historic listed building.

We will work from your architect’s technical drawings or from your own simple sketch to provide a quality fabricated product fit for your application and purpose.

Standard fabrications such as soil and vent pipe flashing slates are in stock and ready. Most other fabrications can be ready for you to collect within 1 hour, or if you require delivery, despatched the same day.





Motif & Ancillaries

Central Milled Lead stock a range of Motif & Ancillary products to aid the contractor when installing Lead.

From flashing clips to expansion joints, underlay to patination oil, we carry the necessary extras to give a quality finished installation every time.

For that finishing touch, Central Milled Lead also manufacture and supply an attractive range of decorative Lead motifs cast in house in our onsite Fabrication Workshop.

From a 13mm Lead dot to a Tudor rose or fleur-de-ley, our motifs are provided set with a stainless-steel screw for easy application. Most varieties are in stock waiting to be despatched as the perfect finishing touch for your project.

To discuss your Rolled Sheet Lead and fabrication requirements please call the team on 01543 495 250.



Quality Policy

The key company focus areas that underpin our obsession with quality are:

- **Satisfied Customers**
- **Quality and Environmental Leadership**
- **Simple Effective Management Control**

Satisfied Customers – we ensure that we:

- Respond to customer queries and orders are dealt with as a matter of priority
- Manage customers' expectations by effective communication
- Ensure that our internal systems deliver 'Right First Time' so that
- What is ordered is what is delivered
- Ensure repeatability of product quality by following ISO 9001 and ISO 14001 best practice

Quality and Environmental Leadership – we ensure that we:

- Maintain product quality by meeting BSEN 12588:2006 Standards
- Create a healthier environment to protect Staff and Neighbours by meeting the requirements of the IPPC (Integrated Pollution Prevention & Control) permit regulated by the Environment Agency
- Adopt the principles of Continuous Improvement by introducing ISO 50001 guidelines
- Educate all Staff on the importance of the above

Simple Effective Management Control- we ensure that:

- Every member of staff knows the importance of their role in the organisation
- We allow key staff to 'Take the Lead' in their own area of expertise
- We encourage feedback on areas of Improvement, Safer Working, The Environment, Cost Savings and Energy Efficiency
- We Review and Plan through Management Reviews and setting Targets and Goals
- All Staff are regularly informed of any changes to the business



Environmental Policy

As part of the 2021 Management review several areas of focus were selected to be the primary focus of the company's environmental improvement plan for the next 3-year ISO14001:2015 certification cycle. These are as follows:

- **Use of Energy**
- **Waste Management**
- **Air Pollution and Permitted Emissions to Air**

Use of Energy

Our Key Objective is to reduce Central Milled Lead's usage of gas and electricity by embedding Energy Conservation in all our activities and ensure that this challenge is shared and promoted at both a strategic and individual level across the company.

Waste

Our Key Objective is to ensure that, in accordance with legislation, waste will be managed in a sustainable manner following the waste hierarchy of Prevention, Reuse, Recycling, Energy Recovery and Disposal, to ensure the reduction in waste sent to landfill and in the carbon emissions of land filling.

Air Pollution

Our Key Objective is to monitor, measure and control air emissions in line with our Environmental Management System (ISO 14001) to ensure that we meet the requirements of the IPPC (integrated Pollution Prevention and Control) Permit regulated by the Environment Agency.

All Staff are aware of this policy and are trained and measured on success of our key objectives



Integrated Management System Policy

Central Milled Lead Produces Rolled Milled Lead the BS EN 12588:2006 Quality Standard, associated manufactured Lead fabrications, and the sale of ancillary lead-working products.

The company is committed to operate within an Integrated Management System which conforms to ISO 9001 Quality Management, ISO 14001 Environmental Management, delivering quality products and services to our customers while minimising the company's resource consumption and overall impact on the environment.

Central Milled Lead Ltd will:

- Ensure the Integrated Management System is documented, implemented, and maintained
- Comply with applicable legal or regulatory requirements, committed to utilising Best Available Techniques as dictated by the Environmental Policy.
- Regularly set and review objectives and targets, while striving for continual improvement in quality, environmental performance, prevention of pollution and reduction of energy usage.
- Measure the effectiveness of our system through Internal Audits and Management Reviews.

This policy and related targets will be reviewed on an annual basis, communicated and available to all employees, and is available to the public.

The requirements of this management system are considered mandatory to all employees and form the basis of routine performance reviews.



Declaration of Performance -Rolled Sheet Lead - BSEN 12588:2006

Unique identification code of the product type:

Rolled Lead Sheet to BSEN 12588:2006

Type, batch or serial number or any other element allowing identification of the construction product as required under BSEN 12588:2006

Products are colour coded to demote their thickness (see item 8). Packaging will illustrate other production data.

Intended use or uses of the construction product in accordance with the application harmonised technical specification, as foreseen by the manufacturer:

Rolled Lead Sheet for Construction, Nuclear and Engineering.

Name, registration trade name or registered trademark and contact address of the manufacturer.

Central Milled Lead Limited
The Lead Mill,
Rolling Mill Road
Norton Canes, Cannock,
WS11 9UH

Where applicable, name and contact address of the authorised representative whose Mandate covers the tasks specified.

Cameron Morgan – Director
As above



Declared Performance

Essential Characteristics		Performance
Appearance		Bluish grey soft metal
Melting Temperature		327°C
Fuming Temperature		500°C
Boiling Point		1750°C
Density		11.34g/cm ³
Fire Rating		A1
Odour		No Performance Detected
Flash Point		No Performance Detected
Solubility in Water		Insoluble
<u>Chemical Composition</u>		<u>% by mass m/m)</u>
Copper		0.03 to 0.06
Antimony		max. 0.005
Bismuth		max 0.100
Silver		max 0.005
Tin		max 0.05
Zinc		max 0.001
Other Impurities		max 0.005
Lead		Remainder
Nominal Thickness (mm)	Colour	Max deviation from the ordered nominal thickness when measured shall not exceed ± 5%.
1.32	Green	
1.80	blue	
2.24	red	
2.65	black	
3.15	white	
3.55	orange	
Width		Max deviation from the ordered nominal width shall not exceed ±5mm
Length		Max deviation from the ordered nominal length shall not exceed +50mm / -0mm

The performance of our Rolled Sheet Lead product is in conformity with the declared performance in the table above.







Certificate of Registration

ENVIRONMENTAL MANAGEMENT SYSTEM - ISO 14001:2015

This is to certify that:

Central Milled Lead Ltd
The Lead Mill
Rolling Mill Road
Cannock
WS11 9UH
United Kingdom

Holds Certificate Number: **EMS 692328**

and operates an Environmental Management System which complies with the requirements of ISO 14001:2015 for the following scope:

The manufacture and supply of fabricated lead products

For and on behalf of BSI:



Andrew Launn, EMEA Systems Certification Director

Effective Date: 2021-12-20
Expiry Date: 2024-12-19

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FS 692330



EMS 692328





Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that: **Central Milled Lead Ltd**
The Lead Mill
Rolling Mill Road
Cannock
WS11 9UH
United Kingdom

Holds Certificate Number: **FS 692330**

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

The manufacture and supply of fabricated lead products

For and on behalf of BSI:

Andrew Launn, EMEA Systems Certification Director

Original Registration Date: 2018-12-20
Latest Revision Date: 2021-10-25

Effective Date: 2021-12-20
Expiry Date: 2024-12-19

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